

# ELEVATE INTERNATIONAL CO.,LTD.

## Inspection Report

CUST.PO/NO : #DG-40-2013

P/O NO.	# <b>DG-40-2013</b>	Inspe. Date	2013/12/7		
Description	PAN FRAMING HEAD, SELF TAPPING SCREW, FINE THREAD, STEAKER POINT		Specification	7 x 7/16	
Plating	GERY PHOSPHATE	Unit Weight		Sample Q'TY	20PCS
INSPE. Item	Standard	Measurement	INSPE. Item	Standard	Measurement
<b>NONDESTRUCTIVE TEST 非破壞性檢驗</b>					
HEAD DIA 頭寬	7.55 – 7.85	7.69 – 7.73			
HEAD HIGHT 頭高	2.65 – 2.85	2.72 – 2.74			
DEEP OF RECESS 針深	2.15 – 2.55	2.34 – 2.36			
MAJOR DIA 牙外徑	3.75 – 4.00	3.95 – 3.98			
MINOR DIA 牙底徑	2.55 – 2.70	2.66 – 2.70			
THREAD DISTANCE 牙距	1.58	1.59 – 1.61			
THREADN LENGTH 牙長	+0.76	10.47 – 10.69			
<b>DESTRUCTIVE TEST 破壞性檢驗</b>					
TORQUE		53 – 54			
SURFACE HARDENED		638 – 661			
CORE HARDENED		439 – 447			
DRILL SPEED STD	Sec	0.5 – 0.7			
Determination	<b>PASS</b>				
To judge & decide					
Remark					

Q.C Manager: Steve Hsieh

Inspector : Dora