

# ELEVATE INTERNATIONAL CO.,LTD.

## Inspection Report

CUST.PO/NO : #DG-40-2013

P/O NO.	# <b>DG-40-2013</b>	Inspe. Date	2014/3/8		
Description	BUGLE HEAD, DRYWALL SCREW, FINE THREAD SHARP POINT		Specification	6 x 1	
Plating	GERY PHOSPATE	Unit Weight		Sample Q'TY	20PCS
INSPE. Item	Standard	Measurement	INSPE. Item	Standard	Measurement
<b>NONDESTRUCTIVE TEST 非破壞性檢驗</b>					
HEAD DIA 頭寬	7.80 – 8.20	7.94 – 8.06			
HEAD THICKNESS 頭厚	0.50 – 0.80	0.62 – 0.65			
DEEP OF RECESS 針深	2.50 – 3.00	2.72 – 2.76			
NON THREAD LENGTH	4.50 – 6.00	4.55 – 4.60			
MAJOR DIA 牙外徑	3.40 – 3.65	3.45 – 3.53			
SCREW LENGTH 總長	+0/-1.5	23.95 – 24.42			
<b>DESTRUCTIVE TEST 破壞性檢驗</b>					
TORQUE		40 – 42			
SURFACE HARDENED	HV 650 ↑	667 – 678			
DRILL SPEED STD	Sec 2 ↓	0.7 – 1.1			
Determination	<b>PASS</b>				
To judge & decide					
Remark					

Q.C Manager: Steve Hsieh

Inspector : Dora